



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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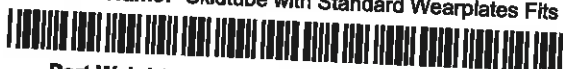
D117-762-011
Job Sheet 203983



Part No: D117-762-011

Job Qty: 1 pcs

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: New

Job Created: 12/2/19

Priority: Medium

Due Date: 1/2/20

Job Tracking No:

Type: Stock

Created By: Marie Lajeunesse

Description: SIOP

Note: IIN-D117-762 REV F IPP Rev:A 07.06.11 New Issue EC IPP Rev:B 08-02-22 change to revA DD verified by:ec
IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD IPP REV:D 13.11.14 IIN REV:C DDVERF:JLM
IPP REV:E 15.06.11 IIN REV:D DD VERF:JLM IPP REV:F 17.01.17 PER CHG004 (dsi9771)DD VERF:JLM
IPP REV:G 17.08.16 PER CHG005 DD VERF:DP/IPP Rev. H 19.09.24 IIN revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Packaging 1 - Pick Kit	1 pcs		1/2/20	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	

DAS
28
9-89



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CANADA
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Container No: S241959



Part: D117-762-011

Job No: 203983

Serial No/Batch: S241959

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR01853SE 19/08/04, T6 STC LoA RI

					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 1 - B4B	JRB
110	Packaging 1-1 - Pick Kit - B4B	1 pcs	1/2/20	0.00 0.00	Packaging 1 - 2 - B4B	
					Packaging 1 - 3 - B4B	
					Packaging 1 - 4 - B4B	
					Packaging 1 - 5 - B4B	
					Packaging 1 - 6 - B4B	
					Packaging 1 - 7 - B4B	
					Packaging 1 - 8 - B4B	
					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
					Packaging 1 - 17 - B4B	
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	
					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
120	QC 4	1 pcs	1/2/20	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	JRB
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
130	Packaging 3-1 - Stock - B4B	1 pcs	1/2/20	0.00 0.00	Packaging 3 - 1 - B4B	JRB
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
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				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
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				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
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				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	1/2/20	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	DEC 2 4 2019
140 QC 21 - FG	1 pcs	1/2/20	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DEC 2 4 2019
				QC 21 - FG - 53	

Part Op 100 - pick kit
 Descriptions: 110 - pick kit
 120 - QC4- 100% Inspect kits for completeness
 130 - Identify and pack for shipping as per PPP D117-762-011 Location :FG081
 135 - Document Control - Photocopy bluefile & type labels per PPP D117-762-011 CHG005
 140 - QC21- Final Inspection - Work Order Release

013556

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6C52A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5241287
D3512-041	Wearplate	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5238783
D5300-1	GHL Bushing	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5226604
D5301-1	GHL Plug	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5231593
MS21043-6	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5238411
D117-762-041	Replacement Skidtube	1 pcs (1 ea)	110-Packaging 1-1 - Pick Kit - B4B	5221537

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN6C52A	2	46	0
	D3512-041	2	7	0
	D5300-1	2	37	0
	D5301-1	2	38	0
	MS21043-6	2	274	0
110-Packaging 1-1 - Pick Kit - B4B	D117-762-041	1	4	0

Part Specifications

Specifications could not be found.

Plex 12/2/19 8:15 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				MRB (QSI042) ☐																																																																															
Date: _____		Sequence #: _____		QTY Affected: _____		Disposition																																																																																	
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Root Cause				FAULT CATEGORY																																																																																			
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Completed By				Lead hand / Supervisor																																																																																			
QC / QA Coordinator				QC / QA Coordinator																																																																																			

Change Record

PAGE 3 OF 1

Part Number: D117-762-011

Description: SKIDTUBE[illegible]